

## Product Information

# Vipel Corrosion Resistant Flexibilized, Isophthalic-NPG Polyester Resin

### TYPICAL CAST MECHANICAL PROPERTIES \* see back page (1)

Test	Units of Measure	Nominal	Test Method
Tensile Strength	psi/MPa	12,500/96	ASTM D 638
Tensile Modulus	psi/GPa	560,000/3.9	ASTM D 638
Tensile Elongation	%	3.7	ASTM D 638
Flexural Strength	psi/MPa	20,000/137	ASTM D 790
Flexural Modulus	psi/GPa	590,000/4.1	ASTM D 790
Heat Distortion Temperature	°F/°C @264 psi	173/78	ASTM D 648

### TYPICAL LIQUID RESIN PROPERTIES @ 25°C \* see back page (2)

VERSIONS	MEKP	%	GT	Gel to Peak	Peak Exotherm (°F/°C)	Visc	SP	rpm	cps	TI	SG	% Styrene
F707-PVA-15	M-50	1.00	15	15	375/191	LV	3	60	500	2.0	1.06	48
F707-PVA-25	M-50	1.00	25	20	365/185	LV	3	60	500	2.0	1.06	48

\*Typical properties are not to be construed as specifications.



### DESCRIPTION

AOC's Vipel F707-PVA series are isophthalic-NPG, two stage, unsaturated polyester resins. The wet-out, cure and handling characteristics are typical of general purpose resins.

### BENEFITS

#### PVC Bonding

Laminates made with Vipel F707-PVA resin bond to PVC.

#### Versatile

Suitable for various fabricating methods such as hand lay-up, spray-up and filament winding.

#### Food and Drug

All resins listed on this product data sheet are manufactured from raw materials that are listed in FDA regulation Title 21 CFR 177.2420.

It is the fabricators responsibility to be sure that the final composite is well cured. All composites used for FDA applications should be post cured at 180°F/82°C for at least 4 hours. After post curing, laminate should be washed with soap and water and then rinsed.

# Vipel® F707-PVA Series Polyester Resin

## PERFORMANCE GUIDELINES

A. Keep full strength catalyst level between 1.0% - 2.0% of the total resin weight.

B. Maintaining shop temperatures between 65°F/18°C and 90°F/32°C and humidity between 40% and 90% will help the fabricator make a high quality part. Consistent shop conditions contribute to consistent gel times.

C. Sanding and/or grinding is recommended if a secondary bond is applied to a laminate that was made with a resin containing wax.

## SAFETY

See appropriate Material Safety Data Sheet for guidelines.

## STORAGE STABILITY

This product is stable for three months from the date of manufacture when stored in the original containers, away from direct sunlight or other UV light sources and at or below 77°F/25°C.

Storage stability of two months or less should be anticipated if the storage temperature exceeds 86°F/30°C.

After extended storage, some drift may occur in the product viscosity and gel time.

Storage in plastic totes made out of materials such as polyethylene (PE) or polypropylene (PP) in particular translucent PE/PP will accelerate gel formation and result in a significantly reduced storage stability.

Storage of this resin outdoors in translucent plastic totes may reduce the storage stability to only a few weeks. AOC cannot assume responsibility for gel formation under these storage conditions.

## ISO 9001:2008 CERTIFIED

The Quality Management Systems at every AOC manufacturing facility have been certified as meeting ISO 9001:2008 standards. This certification recognizes that each AOC facility has an internationally accepted model in place for managing and assuring quality. We follow the practices set forth in this model to add value to the resins we make for our customers.

## FOOTNOTES

### (1)

Based on tests of the unpromoted base resin used in the manufacture of Vipel F707-PVA series at 77°F/25°C. All tests performed on unreinforced cured resin castings. Thixotropic components, if applicable are excluded from casting samples. Castings were post cured.

### (2)

The gel times shown are typical but may be affected by catalyst, promoter and inhibitor concentrations and resin, mold and shop temperature. Variations in gelling characteristics can be expected between different lots of catalysts and at extremely high humidities. Pigment and fillers can retard or accelerate gelation. It is recommended that the fabricator check the gelling characteristics of a small quantity of resin under actual operating conditions prior to use.

**AOC** AOC, LLC  
955 Highway 57 East  
Collierville, TN 38017  
Toll Free: +1 (866) 319-8827  
www.aoc-resins.com  
*World Leader in Resin Technology*

**Global Contacts**

AsiaAustralia australia@aoc-resins.com	Africa africa@aoc-resins.com
Middle East middleeast@aoc-resins.com	India india@aoc-resins.com
Latin America latinamerica@aoc-resins.com	Europe europe@aoc-resins.com

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Our recommendations should not be taken as inducements to infringe any patent or violate any law, safety code or insurance regulation.