



Your Formula for Success
RESINS | GEL COATS | COLORANTS

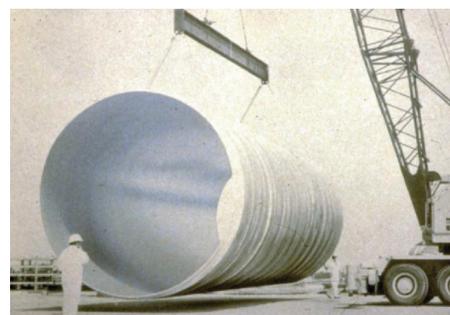
CASE HISTORY

Power Plant Water Pipes

Market Segments:	Pipes/Ducts Power & Energy
Composite Application:	Filament Wound Pipe
Resin:	Vipel® F737 Resilient Isophthalic Polyester Resin
Manufacturing Process:	Filament Winding Hand Lay-Up Spray-Up
Diameter:	4.9 meters 914 meters long
Operating Temperature:	40° C
Chemical:	Salt Water from a Plant
Installed:	1978
Location:	Jacksonville, FL

In 1978, the Jacksonville Electric Authority in Florida, USA, required a pipe to distribute water from their power plant into the Atlantic Ocean. The function of this pipe was to discharge large amounts of warm water out to the ocean, with minimal effect on sea life. The pipe was 914 meters long by 4.9 meters in diameter. This is a 15-meter section of the pipe. One end has been ground in preparation for a butt and strap joint, which was required at a few strategic locations on this project. The pipe connections were normally double O-ring, bell and spigot joints.

A ZCL Composites Inc. fiberglass reinforced pipe using AOC's Vipel F737, a resilient isophthalic acid resin, was chosen in this case because of its corrosion resistance to seawater and its impact resistance. The entire installation was sub-aqueous with each length of pipe installed and then backfilled by cranes and divers operating from



These water pipes, installed in 1978, were ordered by the Jacksonville, FL Electric Authority. They were ordered to carry warm water out of the power plant into the Atlantic Ocean, and they have a minimal effect on marine life.

barges. To disperse the warm water over a larger area, the 4.9-meter pipe was connected to two, 3-meter diameter legs, each 46 meters long, by means of a large reducing “Y” joint which is shown here.

About AOC

AOC is a leading global supplier of resins, gel coats, colorants, additives and synergistic material systems for composites and cast polymers. For more information on AOC technology, quality and service, e-mail corrosion-resins@aoc-resins.com, phone (866) 319-8827, or go to AOC-RESINS.com.

